PE WELDING EQUIPMENT · EXTRUSION WELDING

Ritmo STARGUN Extruders — Product Overview

	LINK SERIES · HIGHEST PERFORMANCE			K-SB SERIES · SIMPLY POWERFUL		SOLO SERIES · ESSENTIAL		
								
Model	**LINK 20**	**LINK 30**	**LINK 40**	**K-SB 50**	**K-SB 60**	**SOLO 20**	**SOLO 30**	**SOLO 40**
Materials	HDPE, PP, PVDF	HDPE, PP, PVDF	HDPE, PP	HDPE, PP	HDPE, PP	HDPE, PP	HDPE, PP	HDPE, PP
Max. output HDPE*	2.2 kg/h rod Ø4 mm	3.2 kg/h rod Ø5 mm	4 kg/h rod Ø5 mm	5 kg/h rod Ø5 mm	6.2 kg/h rod Ø5 mm	2.2 kg/h rod Ø4 mm	3.2 kg/h rod Ø5 mm	4 kg/h rod Ø5 mm
Usable rod Ø	3 – 4 mm	3 – 4 – 5 mm	4 – 5 mm	4 – 5 mm	4 – 5 mm	3 – 4 mm	3 – 4 – 5 mm	4 – 5 mm
Weldable sheet thickness	1.5 – 20 mm	1.5 – 30 mm	1.5 – 30 mm	1.5 – 40 mm	1.5 – 40 mm	1.5 – 20 mm	1.5 – 30 mm	1.5 – 30 mm
Temperature control	Double	Double	Double	Double	Double	Single	Single	Single
Lateral fixed air flow	—	—	—	✓	✓	—	—	—
360° rotating air flow & shoe	✓	✓	✓	On request	On request	✓	✓	✓
Graphic display	✓	✓	✓	✓	✓	✓	✓	✓
Motor potentiometer	✓	✓	✓	✓	✓	✓	✓	✓
Motor block / cold start safety	✓	✓	✓	✓	✓	✓	✓	✓
Optional handle	—	—	—	Pistol grip	—	—	—	—
Dimensions (cm)	51 × 26 × 10	54 × 26 × 10	64 × 20 × 10	72 × 26 × 10 pistol 60 × 33 × 10	73 × 26 × 10	45 × 31 × 10	50 × 31 × 10	55 × 31 × 10
Power supply	230 V 50/60 Hz	230 V 50/60 Hz	230 V 50/60 Hz	230 V 50/60 Hz	230 V 50/60 Hz	230 V 50/60 Hz	230 V 50/60 Hz	230 V 50/60 Hz
Absorbed power	3100 W	3500 W	3500 W	4000 W	4200 W	2700 W	3100 W	3300 W
Weight	6.5 kg	6.8 kg	7.6 kg	9 kg	9.3 kg	6.85 kg	7.1 kg	7.6 kg

* Output varies depending on the material. Double temperature control (air / plastification) welds to DVS 2207-4.

Welding rod also available: HDPE Ø4 – 5 mm · PP Ø3 – 4 mm

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